PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

16-555 PCT	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)			
International application No.	International filing date (day/mon				
PCT/US04/34200	14 October 2004 (14 10 2004)				
International Patent Classification (IPC) o	r national classification and IPC	14 October 2003 (14.10.2003)			
IPC(7): B23B 029/14 and US Cl.: 407/110					
Applicant					
MANCHESTER TOOL COMPANY					
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. This REPORT consists of a total of sheets, including this cover sheet. 					
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets.					
3. This report contains indications relating to the following items:					
I Basis of the report					
II Priority					
III Non-establishmen	at of report with regard to novel	y, inventive step and industrial applicability			
IV Lack of unity of in					
V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
VI Certain documents					
VII Certain defects in the international application					
VIII Certain observations on the international application					
Date of submission of the demand	Date of	completion of this report			
28 April 2005 (28.04.2005)		23 December 2005 (23.12.2005)			
Name and mailing address of the IPEA/US Mail Stop PCT, Attn: IPEA/ US		Authorized officer			
Commissioner for Patents P.O. Box 1450	Boyer A	Boyer Ashley Mann Relate for			
Facsimile No. (571) 273-3201 Telephone No. 571-272-4502					
rm PCT/IPEA/409 (cover sheet)(July 1998)					

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.	
PCT/US04/34200	

I. B	asis of the report				
1. W	ith regard to the elements of the international application:*				
	the international application as originally filed.				
	the description:				
	pages 1-6 as originally filed				
	pages NONE , filed with the demand pages NONE , filed with the letter of				
	the claims:				
"	pages 7-10 , as originally filed				
	pages NONE, as amended (together with any statement) under Article 19				
	pages NONE , filed with the demand pages NONE , filed with the letter of				
	the drawings:				
	pages 1-6 as originally filed				
	pages NONE, filed with the demand				
_	pages NONE, filed with the letter of				
L	the sequence listing part of the description:				
	pages <u>NONE</u> , as originally filed pages <u>NONE</u> , filed with the demand				
	pages NONE, filed with the letter of				
2. W	ith regard to the language, all the elements marked above were available or furnished to this Authority in the				
Th	aguage in which the international application was filed, unless otherwise indicated under this item. ese elements were available or furnished to this Authority in the following language which is:				
<u></u>	the language of a translation furnished for the purposes of international search (under Rule23.1(b)).				
<u> </u>	the language of publication of the international application (under Rule 48.3(b)).				
L	the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).				
3. Wi	th regard to any nucleotide and/or amino acid sequence disclosed in the international application, the ernational preliminary examination was carried out on the basis of the sequence listing:				
<u></u>	contained in the international application in printed form.				
L	filed together with the international application in computer readable form.				
L	furnished subsequently to this Authority in written form.				
	furnished subsequently to this Authority in computer readable form.				
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.				
	The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.				
4. 🔀	The amendments have resulted in the cancellation of:				
	the description, pages none				
	the claims, Nos. none				
F	the drawings, sheets/ fig none				
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**				
his repo	ncement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in ort as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17). replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.				

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US04/34200

	i statement	V. Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
1. STATEMENT							
Novelty (N)	Claims 13 and 14	YES					
	Claims <u>1-12 and 15-20</u>	N0					
Inventive Step (IS)	Claims 13 and 14	YES					
	Claims 1-12 and 15-20						
Industrial Applicability (IA)	Claims 1-20	YES					
7 (***)	Claims none						
Claims 1-5, 7-12 and 15-20 lack novelty under PCT Arclaimed cutting tool assembly having tool holder (1), c insert seat (pocket) (15) of the insert holder/support me by clamp (2) (see figures 2 & 3). Pano also teaches inserportion and clamping portion (14a) joined by a resilient Figure 3 shows an aperture spaced from insert seat/poc aperture. Claim 6 lacks an inventive step under PCT Article 33(35,360,298). Pano does not teach the gripping portion be Figure 11, a V-shaped interface between the clamping pordinary skill in the art to provide such a shape (V-shap contact surfaces between the insert and the tool ('298, Claims 13 & 14 meet the criteria set out in PCT Article and lower slots. Claims 1-20 meet the criteria set out in PCT Article 33(be made or used in industry. NEW CITATIONS NEW CITATIONS	utting insert (17) detachably held as well engagember (13). The insert support member (13) is sert support member (13) having insert receiving the portion having plurality (two) of elongated sliket (15) and separated by elongated slit (16) have as being obvious over Pano (U.S. 5,079,979). Extween the clamping portion and the insert as bortion and the insert (Col. 5, lines 23-30). It was on Pano's invention for the purpose of achieved in the purpose	ging the abutment walls of the removable held in the tool holder g pockets at opposite ends, body its (16) (Col. 3, lines 36-42), aving an end that opens into the in view of Hedlund (U.S. eing V-shaped. Hedlund teaches in vould have been obvious to one of eving optimum engagement or or fairly suggest a pair of upper g-slot positioned between the upper					

Form PCT/IPEA/409 (Box V) (July 1998)